

FIG. 1a

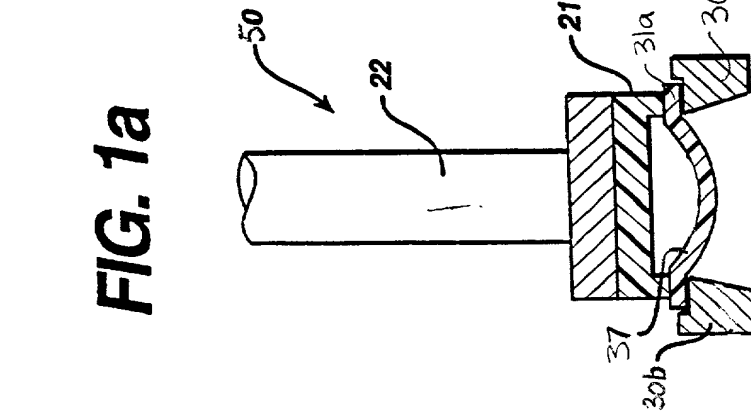


FIG. 1b

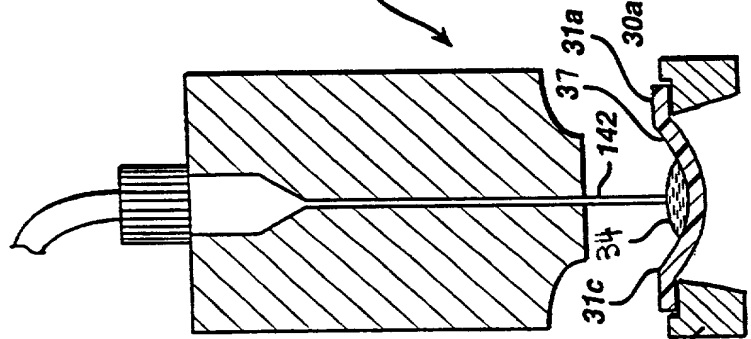


FIG. 1c

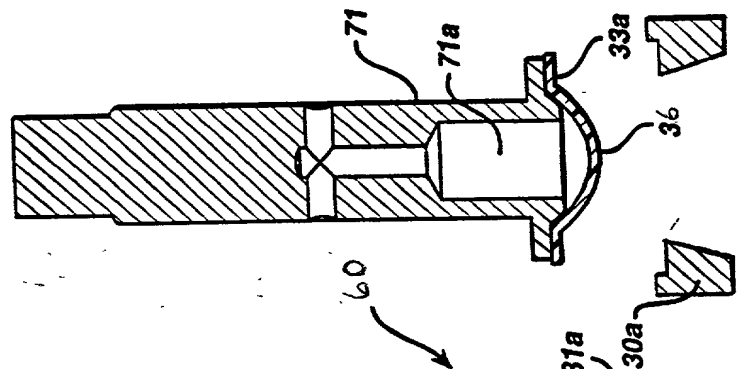


FIG. 1e

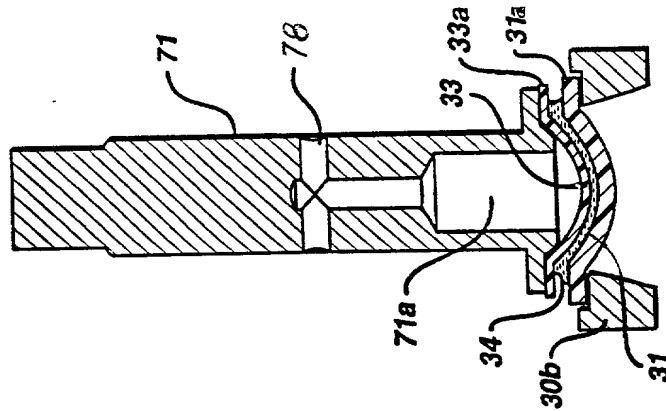
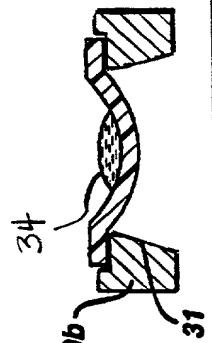


FIG. 1d



ASSEMBLY OF FRONT
AND BACK CURVE MOLD
HALVES

HOLD FRONT
CURVE MOLD HALF
STATIONARY

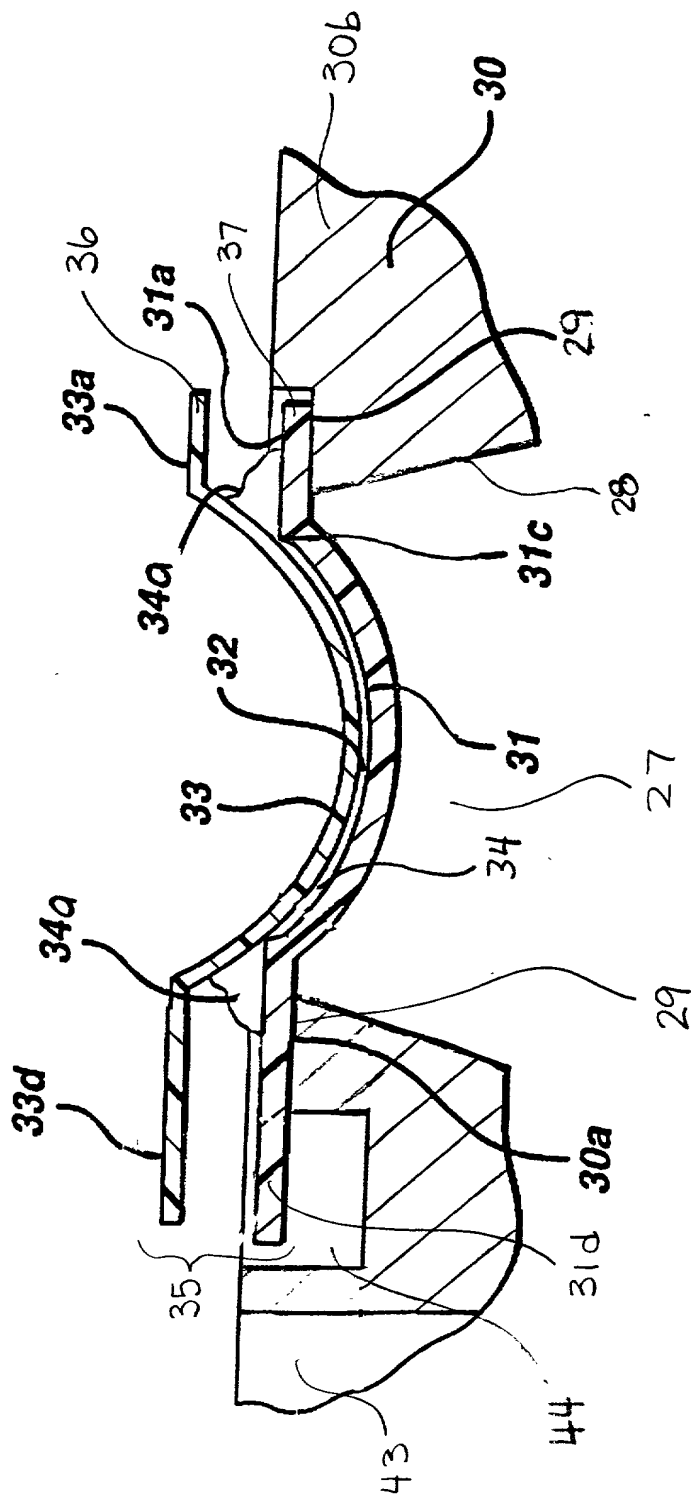
PICK UP BACK CURVE
MOLD HALF

DEPOSIT MONOMER IN
FRONT CURVE MOLD
HALF

STAMP FLANGE OF
FRONT CURVE MOLD
HALF WITH MOLD
RELEASE
SURFACTANT

FIG. 1f

FIG. 2



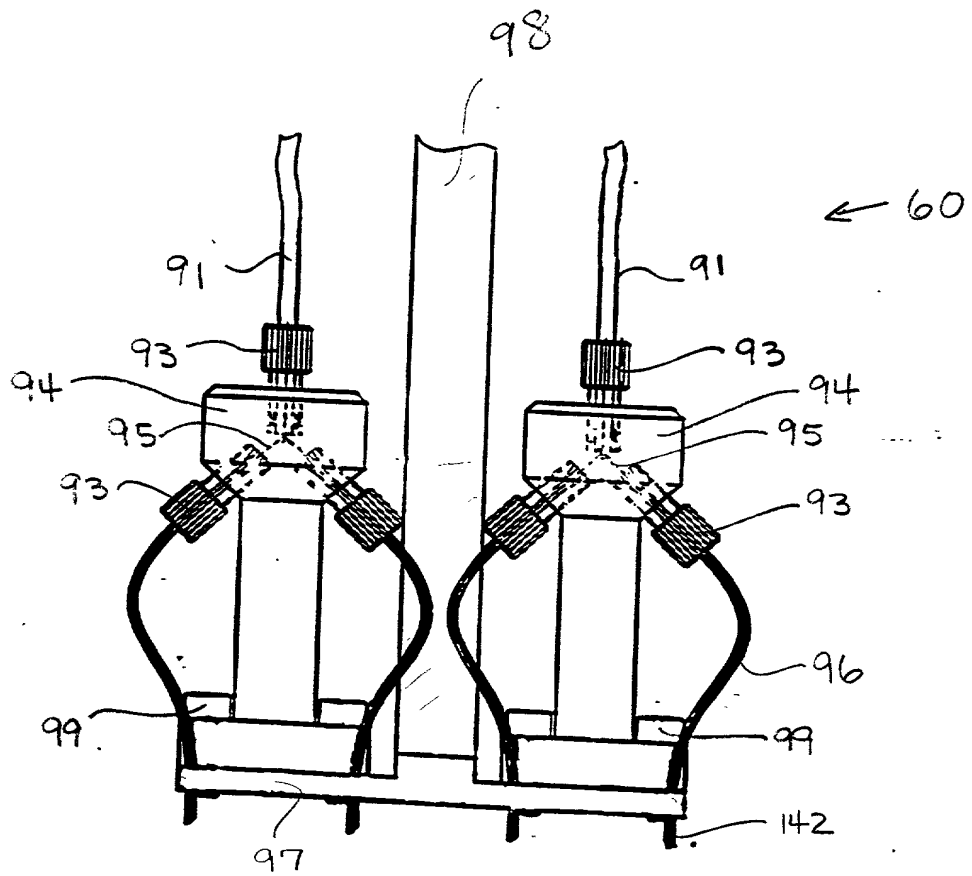


FIG. 3

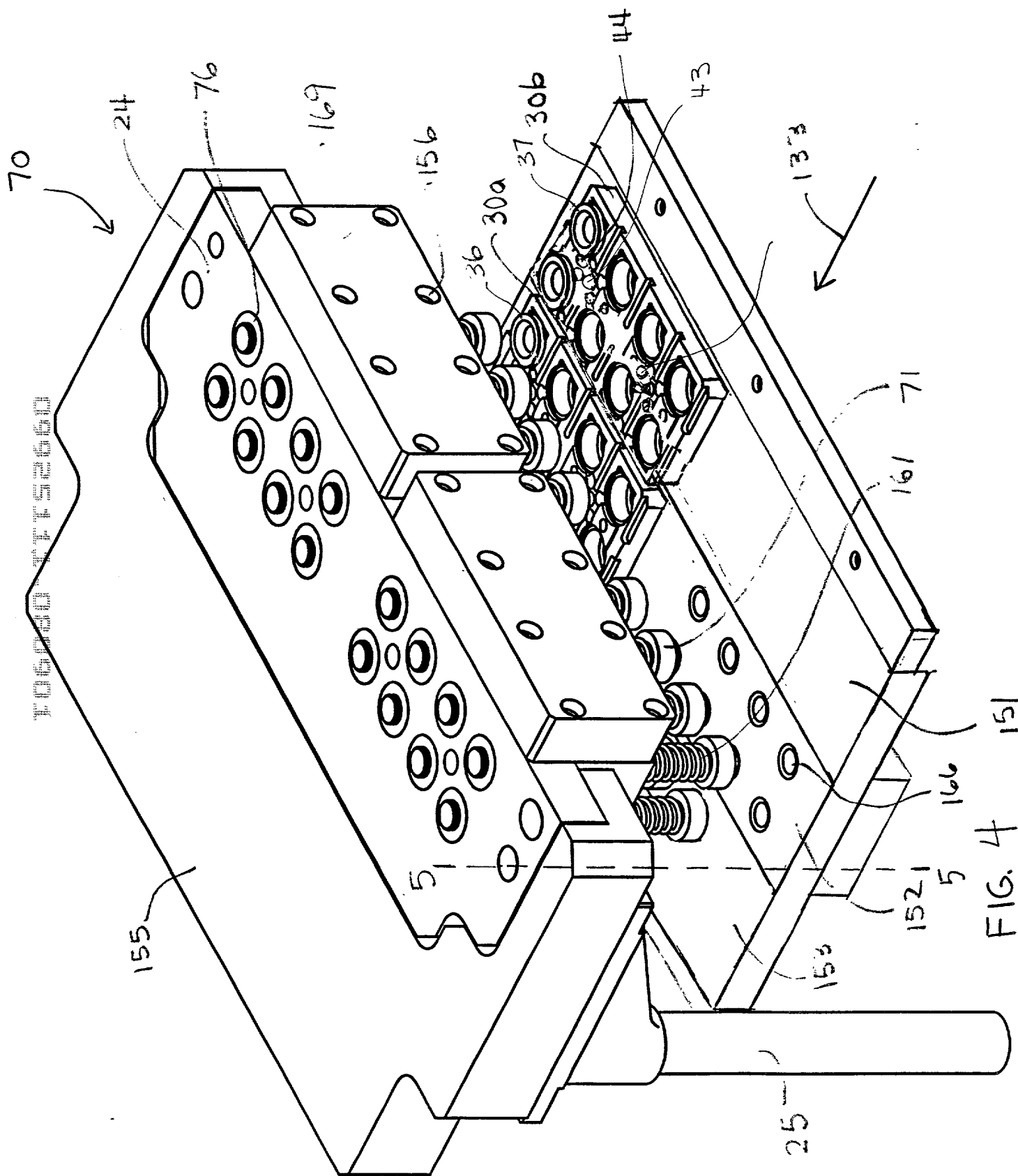


FIG. 4 151



15
6
—
4

106080" TFS2650

Lens Assembly Chart

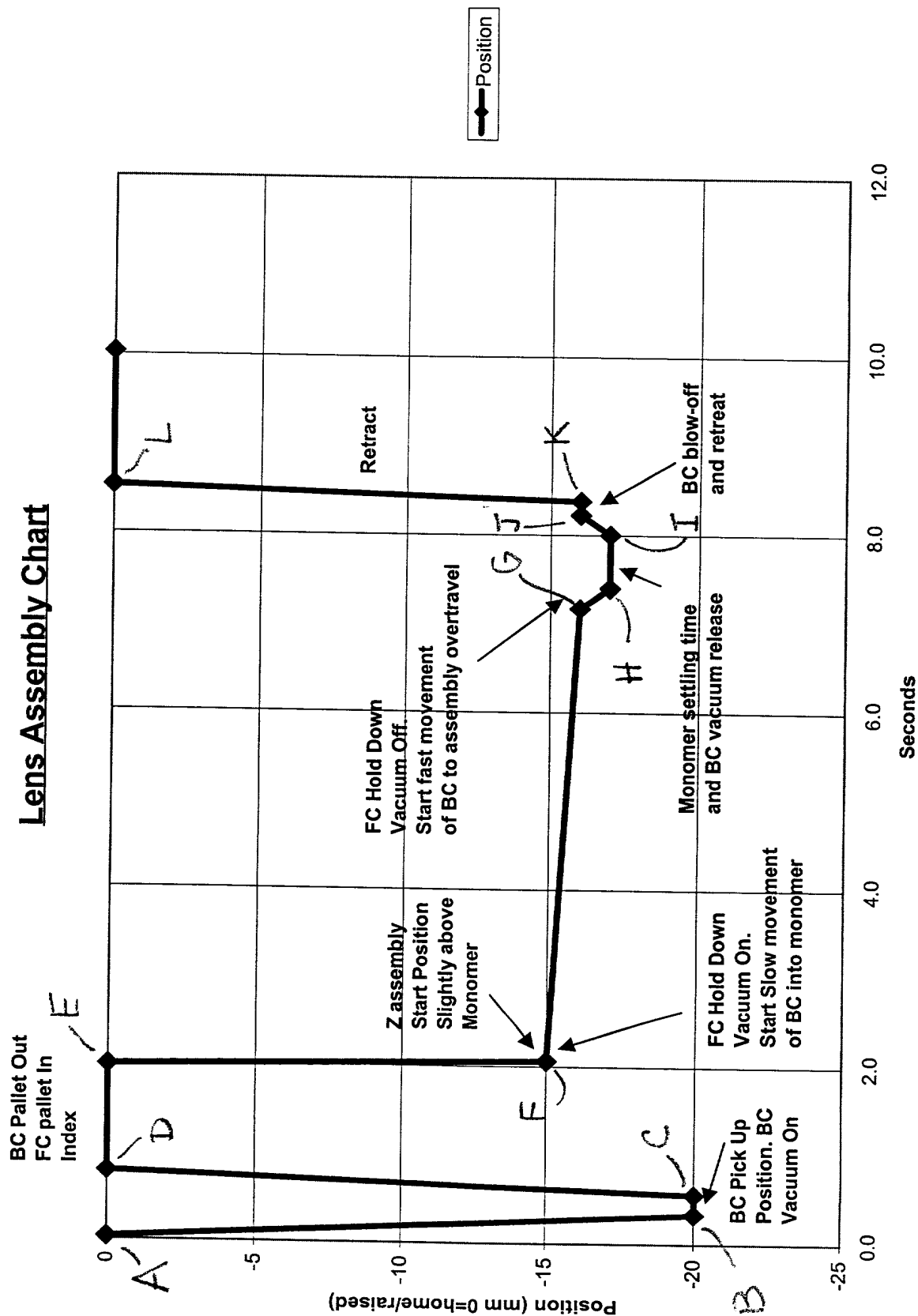


FIG. 6

FIG. 7e

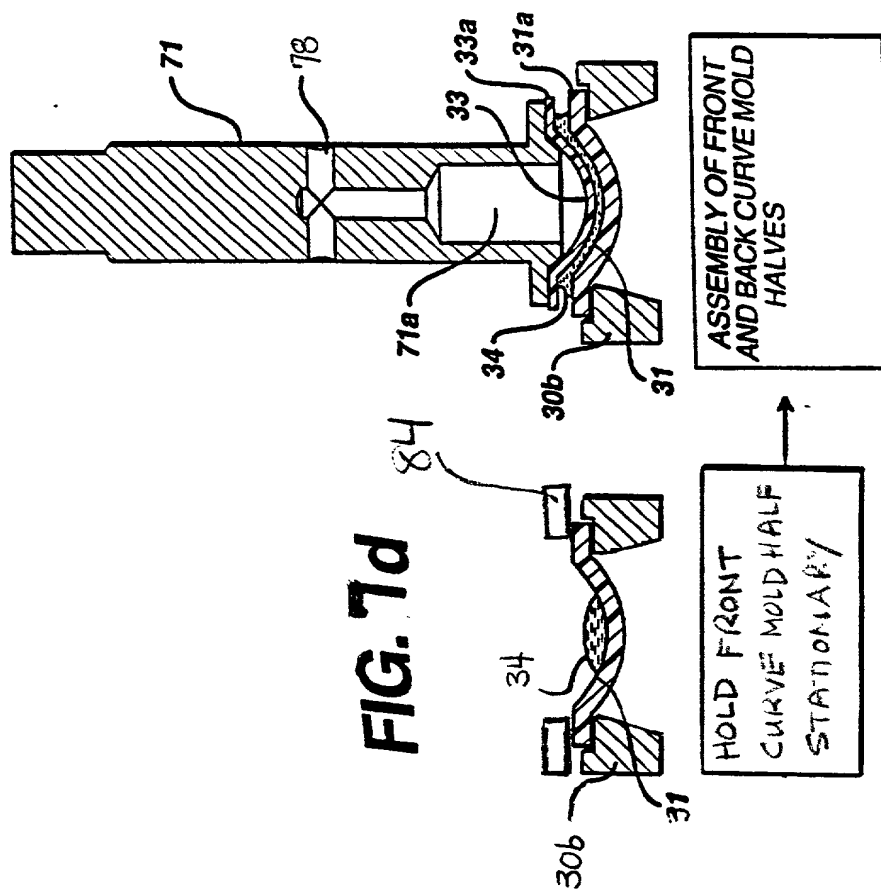


FIG. 7f